

5 STAR ADVANTAGE® AUTOBODY PRODUCTS

TECHNICAL DATA INFORMATION

DATED: MAY 2020

PRODUCT NUMBER

#3529 Flexible Primer – Light Gray (Aerosol) 15oz. 6/cs

DESCRIPTION:

5 STAR ADVANTAGE flexible primer provides excellent adhesion to substrates such as hard plastic, metal, wood, urethane, and fiberglass. The fast dry time allows you to increase your film thickness quickly. This product is flexible, can be block sanded, and provides a rust resistant base for any number of topcoats.

FEATURES:

Large Fan Spray Head

Fast Dry Time to Build Film

Excellent Adhesion to: Hard Plastic, Metal, Wood, Urethane and Fiberglass

SUGGESTED USES:

Bumpers Dashboards

Automotive Body Panels

DIRECTIONS:

The sprayhead provides a horizontal and vertical fan spray that can be changed by turning the nozzle clockwise or counter clockwise.

1. Surface must be clean, dry and free of rust before painting. Protect surrounding areas from spray mist. For best results, use when can is between 50°F and 90°F (10°C and 32°C).
2. Shake can at least one minute after rattle is heard and occasionally during use.
3. Spray surface with steady even strokes at a distance of 6 to 10 inches (15 to 25cm). Several light coats give a better finish than one heavy one. Can be sanded or topcoated in 15 minutes.
4. If clogging develops, turn sprayhead . turn or remove and clean sprayhead slot. DO NOT stick pin or other objects into can opening. With can and sprayhead pointed away from you, reinsert sprayhead with a gentle twisting motion.
5. To clear sprayhead for future use, turn can upside down and spray for 3 seconds. Completely empty cans may be recycled or disposed of with regular trash. Dispose of partially empty cans responsibly. DO NOT incinerate or compact.

Dry Time*:

To touch 10 minutes

To topcoat 30 minutes

*At 72F, 50% humidity, 1.5 mil thickness

Curing/Recoat time is extended with multiple coats and excessively thick coats

Gloss*:

Semi-Flat, <20

*as measured on a 60 degree gloss meter.

Additional Notes:

For maximum adhesion on plastic and melamine, sand lightly with fine sandpaper or steel wool prior to application.

PROPERTIES:

Coverage	Up to 18 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.91
Solids Content	20%
MIR value	0.68, cannot exceed 0.70
Storage Temperature	40-100F
Application Temperature	50-90F
Abrasion Resistance	Good
Heat Resistance	250F
Resin System	Acrylic
Shelf life	Guaranteed for 2 years
Shipping Classification	Consumer Commodity ORM-D, UN 1950
Hazard Class	2.1

Packaging: 15oz. Aerosol, 6/case

SAFETY INFORMATION - FOR INDUSTRY USE ONLY

DANGER EXTREMELY FLAMMABLE LIQUID AND VAPOR.

VAPORS MAY CAUSE FLASH FIRE. CONTENTS UNDER PRESSURE.

VAPOR HARMFUL. See other cautions on back panel.

KEEP OUT OF REACH OF CHILDREN.

WARNING: Cancer and Reproductive Harm

www.P65Warnings.ca.gov.

AVERTISSEMENT: Cancer et Harm Reproductive

www.P65Warnings.ca.gov

ADVERTENCIA: Cáncer y Daños Reproductivos

www.P65Warnings.ca.gov

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Contact CHEMTREC (day or night) at 1-800-424-9300

www.5starxtreme.com / www.advantagerefinish.com

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1-87-REFINISH

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A division of IAMG/International Autobody Marketing Group
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